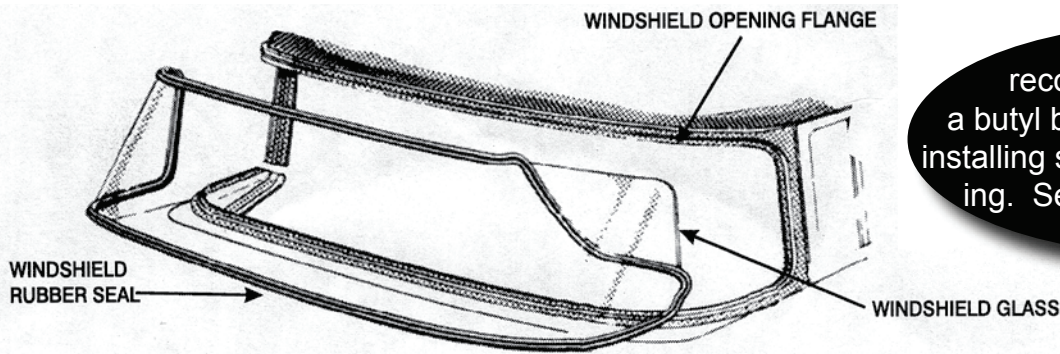


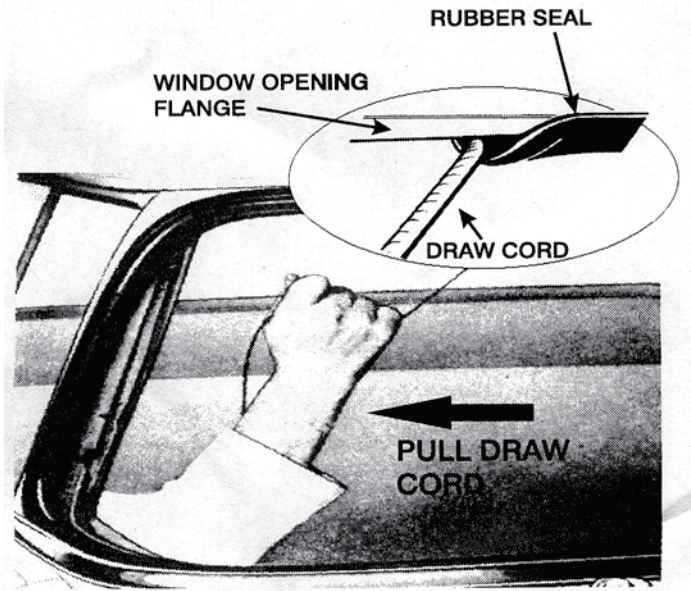
Ford Thunderbird: The lower center clip, lower stainless, and the upper stainless retainers must be removed from the old weatherstrip and installed in the new weatherstrip with the glass and weatherstrip assembly off the vehicle.



CASCO recommends the use of a butyl based glass sealer when installing seals to help prevent leaking. See Permatex# 7651259 for example.

Installing windshield rubber seal

1. Remove all old weather strip and weather strip sealer from the windshield and opening flange. Clean the windshield and flange area thoroughly.
2. Trial fit the rubber seal on the windshield. This allows you to orient how the seal should fit on the glass. Remove the sealer and wipe it down with a de-greaser in preparation for applying sealer.
3. Apply a continuous bead of sealer into the glass crevice of the rubber seal then install the weather strip onto the glass.

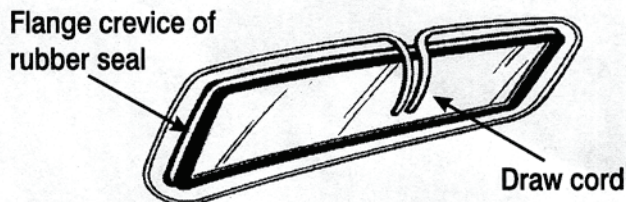


HELPFUL TIPS

Use masking tape to temporarily hold the seal onto the glass before installing the window. After the window has been installed the tape can be removed.

5. Position the glass assembly in the opening and have a helper apply pressure to the outside of the glass. From the inside, begin pulling the draw cord. This procedure allows the rubber seal to be pulled over the window opening flange. Alternate from side to side when pulling the cord to keep the installation even. The draw cord operation will be completed at the bottom of the center of the windshield. Pull the cord completely out of the rubber seal.
6. Once the windshield has been installed, gently tap the windshield around the perimeter with the palm of your hand to ensure that the rubber seal has been fully seated on the windshield and the flange opening.

Typical draw cord installation



4. Apply a small continuous bead of sealer onto the ribbed section of the rubber seal. This will seal the rubber to the opening flange. Put a strong, small diameter string or wire into the flange crevice in the rubber seal.

Classic Auto Supply Co. Inc.
 795 High Street
 Coshocton, OH 43812
Tech Line 740/622-9700
 www.classictbird.com
 email: sales@classictbird.com

