Thank you for purchasing our Emergency brake handle. The following directions describe how to remove your old handle and install the new handle, if you have any further questions please call our technical support line at 740/622-9700.

The key to successful removal or installation is to understand that the retaining pin is short enough to completely "disappear" inside the emergency brake rod.

Old handle removal:

Using an 1/8" flat end drive punch and small hammer, carefully drive the retaining pin from the bottom to the top. When the pin is completely inside the brake rod, the handle can be easily removed by twisting and pulling. After the handle is removed, use the same punch and tap the pin back down through the rod.

Installing the new handle:

Slide the new handle over the brake rod. If new casting is loose, apply a small amount of silicone RTV in the hole. Using the 1/8" punch align the hole in the handle with the hole in the rod. Carefully start either the supplied roll pin or the original pin into the handle casting. Tap the pin into the casting until it is flush. You may use the 1/8" punch to help insert the pin but do not insert much past flush with the bottom of the casting.