

Installation Instructions 9A589HA Carburetor Adapter Plate

This kit allows the installation of 1957 style carburetor on a 1955 intake. More specifically it is designed to adapt CASCO part# 9510H Holley replacement carburetor. The kit is designed to be easy to install and function properly. If you have comments or questions about this kit, please call our Tech Help line at 740-622-9700.



Remove carburetor.



Remove 9820A choke tube.

Remove automatic choke assembly from intake manifold.

Clean gasket areas where carburetor and choke assembly were removed.

Remove carburetor mounting studs from intake manifold.



Place the smaller carburetor to intake manifold gasket on intake manifold.

Insert allen head screws in adapter plate and install adapter plate to intake manifold making sure notch on adapter plate is on the side where automatic choke assembly was previously removed.

Place the larger carburetor to intake manifold gasket on adapter plate.



Install choke heat tube adapter into well where 9820A choke tube was previously removed. Install choke blockoff plate. Make sure air pin hole in plate is open.



Install new vacuum line from intake manifold fitting to fuel pump. Install new carburetor.



Install choke heat tube with supplied insulator from heat tube adapter to automatic choke on new carburetor. Remove fuel inlet banjo fitting from new carburetor and install 9520 custom fuel line from carburetor to fuel filter assembly.