

9A589HB Carburetor Adapter Plate Installation Instructions

This kit allows the installation of 1957 style carburetor on a 1956 intake. More specifically it is designed to adapt CASCO part# 9510H Holley replacement carburetor. The kit is designed to be easy to install and function properly. If you have comments or questions about this kit, please call our Tech Help line at 740-622-9700.



Remove carburetor, 9820B choke tube, fuel line from carburetor to fuel filter, 9877 choke tube elbow, 9820B choke tube and all vacuum lines.



Remove brass fitting from rear of old carburetor and install on fitting on adapter plate.
Clean carburetor mounting gasket area where old carburetor was removed.
Remove carburetor mounting studs from intake manifold.



Place the smaller carburetor to intake manifold gasket on intake manifold.
Insert allen head screws in adapter plate and install adapter plate to intake manifold making sure brass fitting faces to the rear of the engine.



Changes in the replacement carburetor made it necessary to extend the fitting with a copper extension. Which is different than shown.

Place the larger carburetor to intake manifold gasket on the adapter plate.



Install vacuum lines from fuel pump and distributor to brass fitting on adapter plate.
Install 9492 choke deflector where 9877 choke tube elbow was previously removed.



Install new carburetor to adapter plate.
Install 9819B choke tube with supplied insulator from brass elbow on intake manifold to automatic choke on new carburetor.
Install vacuum advance line from carburetor to distributor.
Remove fuel inlet banjo fitting from new carburetor and install 9520 custom fuel line from carburetor to fuel filter assembly.